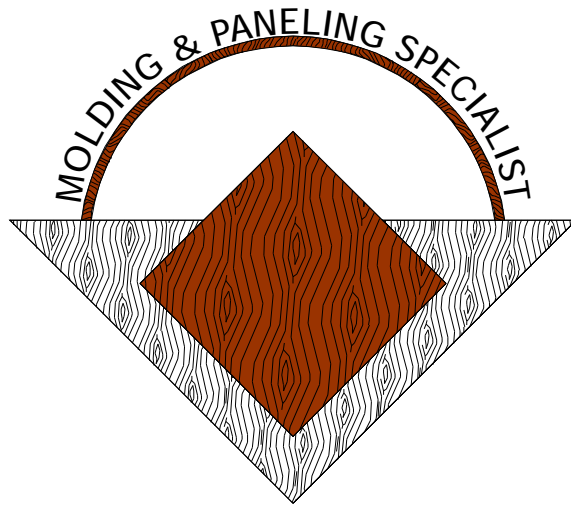


Architectural Millwork Mfg. Co.

Catalog



Box 2809 ♦ 2125 Cross Street ♦ Eugene, Oregon 97402 ♦ (800) 685-1331 ♦ (541) 689-1331 ♦ Fax: (541) 689-3662
E-mail: archmill@archmillwork.com ♦ www.archmillwork.com

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Welcome to Architectural Millwork

Welcome to Architectural Millwork Manufacturing Company, your wood molding and paneling specialist. We offer stock and custom patterns for residential and commercial jobs. We will appreciate an opportunity to bid your job.

In-house knife grinding for custom profiles

We can match an existing pattern or help you design a new pattern.

Wood Molding and Paneling available primed four sides

Moldings available in MDF

We use the highest quality MDF (Medium Density Fiberboard). Reclaimed sawmill by-products make it environmentally friendly and the least expensive paint-grade. Available in lengths up to 16 feet.

Curved & Radius moldings

Curved moldings made to match your existing profiles or choose from our stock patterns. Milled from most any wood species. Specialty items include curved crowns, archway, hand rails, bases, chair rail, and jambs (template required in some cases).

Wood Paneling

We specialize in curved or straight wood paneling, finished and unfinished, in any available wood species. We have a wide selection of flitches to choose from. We can book match or sequence match, as well as do custom lay-ups. Your choice of core, from standard to fire-rated.

Wood Species (other species available on request)

<i>Ash</i>	<i>Fir</i>	<i>Pine</i>
<i>Alder</i>	<i>Hemlock</i>	<i>Poplar</i>
<i>Birch</i>	<i>Mahogany</i>	<i>Red Oak</i>
<i>Cedar</i>	<i>Maple (Hard)</i>	<i>White Oak</i>
<i>Cherry</i>	<i>Maple (Soft)</i>	<i>Walnut</i>

Sanding

Our wide belt sander can accommodate most any hardwood or softwood sanding needs. With its 2-head/2-roller setup it can sand wood up to 3-1/2" thick and up to 36" wide (call for pricing).

Welcome to Architectural Millwork

Planing

Our two-sided surface carbide Strato planer can accommodate hard- or soft-wood up to 4" thick and 24" wide. With a sorting chain we can sort, grade, and bundle your units to your specifications. From 1 board to multiple units we can meet your planing needs (no green wood, please).

Ripsaw

Our 2 OGAM Ripsaws accommodate hard- or soft-woods up to 3-1/2" thick and 11-1/2" wide. No job is too large or too small. Straight line rip one edge or gang rip. We can grade and cut out any defects or sap. Units sorted and bundled to your specifications.

Resaw

With a 6" blade and tilting bed, our resaw accommodates most any hard- or soft-wood up to 4-1/2" thick and 12" wide. From standard straight cuts to beveled side, we can meet your needs.

In addition to what is seen in our catalog, we also manufacture the following in our wood species listed on page 2.

S4S Stock	T-Astragals
Quarter Rounds	Shelf Cleats
Half Rounds	Chamfler Strips
Full Rounds	Inside & Outside Radius
Jamb Stock	Back Bands
Flat Stools	Brick Molds
Glass Beads	Drip Caps
Door & Glass Stops	Corner Guards
Bar Rails	Tongue & Groove
Siding	Wainscot

All of these products can be made to your dimensions.

If we don't have something you need, chances are that we can make it.

Most moldings in this catalog can be manufactured to fit radius conditions (templates are required in most cases).

For further information on our products and services or to receive a free quote, please call or email us.

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Eugene, Oregon 97402
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Important Information When Ordering Custom Millwork

When ordering custom millwork, it is important to consider these points: (1) Custom moldings require additional planning time, as your order will be scheduled for production along with other custom and stock production runs. On an average, most custom moldings are ready for shipment within 1-3 weeks, but occasionally, during busier seasons, there may be some additional time required. (2) Shipping times will vary greatly based on carrier and distance from our shop. Ask our staff for an approximation of delivery time and cost. (3) Be certain you are ordering enough material or specifying your lengths, to avoid additional set-up charges and time delays. (4) If you require a rare wood species, it is especially important that you order additional material as specified lengths are not usually available.

ORDERING INFORMATION

General

Congratulations on your decision to purchase some of the finest premium quality millwork available anywhere. Your next step is to contact us either by phone, fax, email, or mail with your individual molding specifications. We will be happy to offer you a quote and begin the production process of your custom moldings. Our staff will give you the exact final dollar amount of your order, so that you may mail in your payment. For payments made by mail, we accept money orders, certified checks, or personal (and business) checks.

Random Lengths

All lengths are random and will vary from three to sixteen feet. We buy our wood in random lengths and try to cut the longest lengths possible. Also, we try to match lengths to each molding according to use. When ordering random lengths, be sure to include extra footage for waste or mistakes. Custom millwork orders should always allow extra footage for waste, since shortages cannot be easily filled without additional time and set-up charges.

Specified Lengths

Typically, on larger volume orders, with a wide variety of cuts, excellent yield can be expected from random lengths, and specified lengths are not always necessary. For smaller orders, it is generally advisable to specify your lengths, especially for jobs that require pieces of similar lengths. Smaller jobs with a variety of cut lengths, especially shorter lengths, may not require specified lengths. When ordering specific cut lengths, be sure to include all pieces, especially short lengths. If promptness is important, be sure to ask our staff about the availability of the lengths you need when you order.

Minimum Orders

There are no minimum orders for any of our products. Set-up charges may increase the cost per lineal foot of smaller orders.

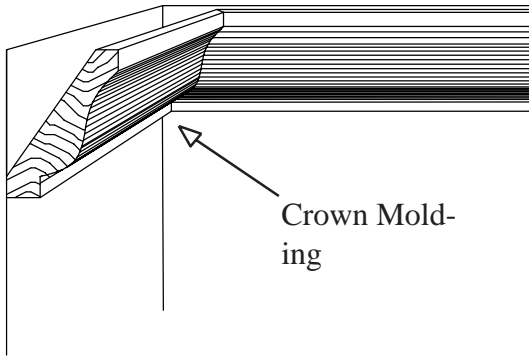
Can't Find It?

Can't find exactly what you are looking for? Sketch the profile on paper and send it to us. Because we custom make our own knives in house, it is possible to match virtually any profile. We can tell you the cost of producing your custom molding and the time it will take for delivery.

Delivery Time

Please remember that custom millwork orders require scheduling. The actual time frame can be as little as 1 week for delivery (depending on location), and up to 8 weeks for delivery during busy seasons. You can call for an approximation of order completion and delivery dates, but remember to **PLAN AHEAD**. Let us know as soon as you have made your decision to order. We can estimate the delivery date from the time you order, but remember that custom millwork orders are produced on a first-come-first-served basis. We look forward to hearing from you!

Crown Moldings



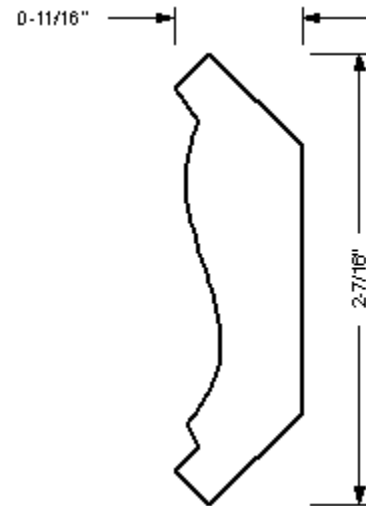
Crown moldings are used where walls and ceiling meet. They are used to cover large angles, and are always sprung. Crown molding profiles are measured by the width, and then by the length of the profile as shown in the example drawing on this page.

Listed in the next few pages of our catalog are a few of the crown molding profiles that we can make, but it is important to note that we can make virtually any custom profile.

In addition to our crown profiles, please look at our cove and bed molding profiles, which are used in similar applications.

Crown molding can also be used as a transition to a mantle or a shelf, or even in conjunction with other moldings for a “compound” molding.

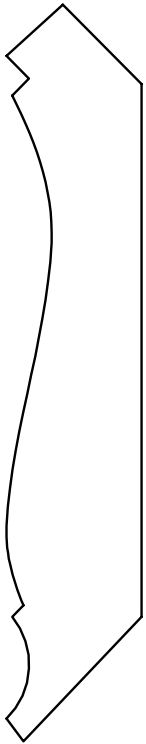
The four-digit code at the bottom of every profile is the stock number of that particular profile - please mention this number when referring to a particular drawing.



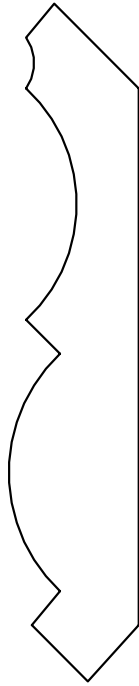
Installation Tip

Give molding a few days to acclimate inside the building prior to installation - especially during the winter months. This gives the wood time to adjust to the relative humidity of its environment.

Crown Moldings



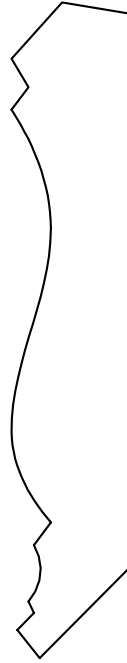
1-1/2" x 8-1/8"
C36A



1-7/16" x 7-1/2"
C35A



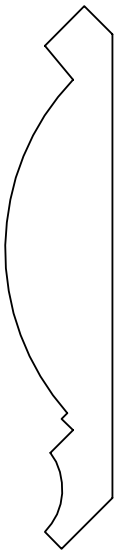
3/4" x 7-1/2"
C43A



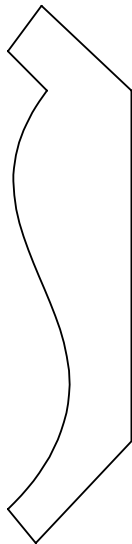
1-5/16" x 7-1/4"
C35B



15/16" x 7-3/16"
C36B



1-3/16" x 6"
C34A



1-3/8" x 5-15/16"
C34B



3/4" x 5-1/2"
C43B



1-1/8" x 5-3/8"
C13A

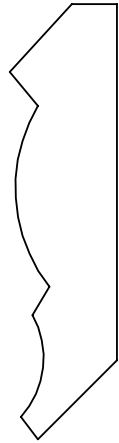


1" x 5"
C29A

Crown Moldings



1-1/4" x 5"
C28A



1-13/16" x 4-13/16"
C13B



11/16" x 4-5/8"
C15A



3/4" x 4-5/8"
C23A



13/16" x 4-1/2"
C31A



13/16" x 4-1/2"
C38A



3/4" x 4-5/16"
C31B



15/16" x 4-1/4"
C16A



3/4" x 4-3/16"
C16B



3/4" x 4-3/16"
C23B



13/16" x 4-3/16"
C15B



1" x 4-3/16"
C19A



3/4" x 4"
C49A



3/4" x 4"
C15C



3/4" x 4"
C11A

Crown Moldings



3/4" x 4"
C28B



11/16" x 3-7/8"
C26A



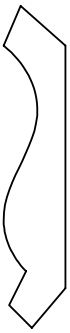
13/16" x 3-13/16"
C12A



1" x 3-11/16"
C21A



3/4" x 3-11/16"
C29B



11/16" x 3-9/16"
C31C



3/4" x 3-9/16"
C23C



3/4" x 3-9/16"
C16C



3/4" x 3-1/2"
C11B



3/4" x 3-3/8"
C21B



5/8" x 3-1/4"
C28C



11/16" x 3-1/4"
C24A



1-3/16" x 3-3/16"
C40A



1-3/8" x 3-3/16"
C40B



3/4" x 3-3/16"
C20A



3/4" x 3-3/16"
C27A



3/4" x 3-1/16"
C27B



3/4" x 2-7/8"
C20B



11/16" x 2-7/8"
C11C



13/16" x 2-3/4"
C32A

Crown Moldings



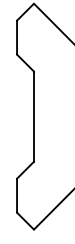
3/4" x 2-11/16"
C21C



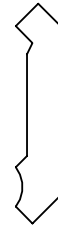
11/16" x 2-9/16"
C48A



13/16" x 2-9/16"
C22A



11/16" x 2-1/2"
C50A



1/2" x 2-7/16"
C49B



11/16" x 2-7/16"
C22B



11/16" x 2-3/8"
C22C



3/4" x 2-3/16"
C27C



9/16" x 2-3/16"
C12B



11/16" x 2-1/16"
C22D



3/4" x 2-1/16"
C48B



11/16" x 2-1/16"
C30A



11/16" x 1-15/16"
C30B



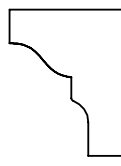
5/8" x 1-15/16"
C50B



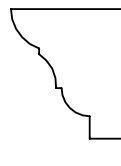
11/16" x 1-7/8"
C42A



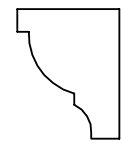
5/8" x 1-11/16"
C42B



1-1/4" x 1-5/8"
H95A



1-1/4" x 1-7/16"
H84A



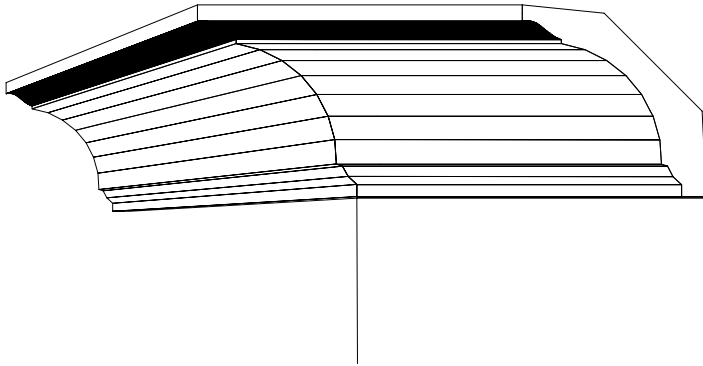
1-1/8" x 1-7/16"
H87A



1-1/4" x 1-1/4"
H84B

Remember, if you can't find the profile that you are looking for in our catalog, we can custom make virtually any profile in our shop!

Cove Moldings



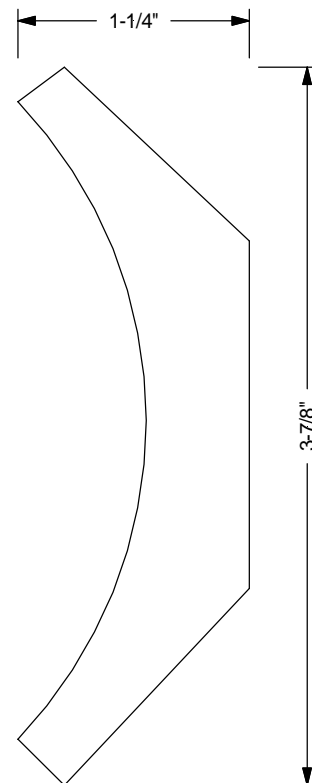
Cove moldings are used where walls and ceiling meet. They have a concave profile, and for this reason, they are often used as inside corner guards, or to hide joints. Cove molding profiles are measured by the width, and then by the length of the profile as shown in the example drawing on this page.

Listed next in our catalog are a few of the crown molding profiles that we can make, but it is important to note that we can make virtually any custom profile.

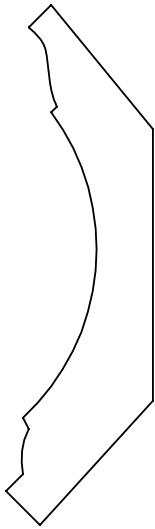
In addition to our cove molding profiles, please look at our crown and bed molding profiles, which are used in similar applications.

Cove molding can also be used as a transition to a mantle or a shelf, or even in conjunction with other moldings for a “compound” molding.

The four-digit code at the bottom of every profile is the stock number of that particular profile - please mention this number when referring to a particular drawing.



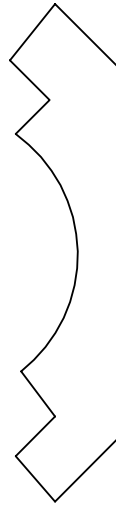
Cove Moldings



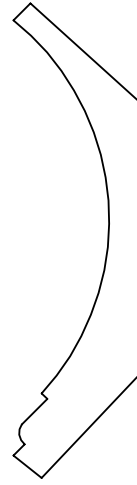
1-5/8" x 5-3/4"
C44A



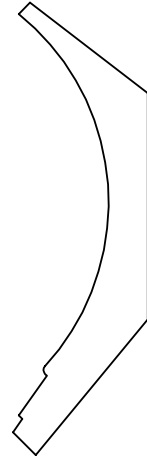
1-3/8" x 5-7/16"
C45A



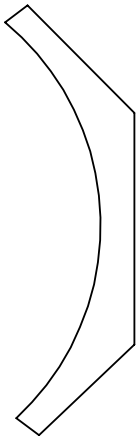
1-3/16" x 5-1/2"
C38B



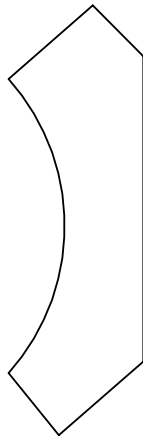
1-7/16" x 5-1/4"
C44B



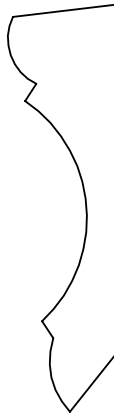
1-1/2" x 5"
C45B



1-7/16" x 4-3/4"
C17A



1-1/2" x 4-3/4"
C37A



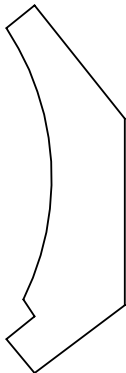
1-3/16" x 4-1/2"
C19B



1-5/16" x 4-3/8"
C37B



7/8" x 4-1/4"
C37C



1-5/16" x 4-1/16"
C29C



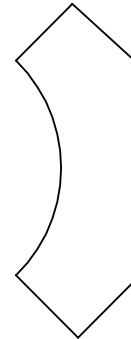
15/16" x 3-7/8"
C19C



1-1/4" x 3-7/8"
C18A

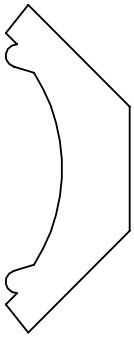


13/16" x 3-13/16"
C17B

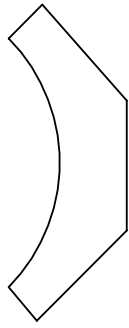


1-5/16" x 3-11/16"
C39A

Cove Moldings



1-3/8" x 3-5/8"
C41A



1-5/16" x 3-1/2"
C18B



13/16" x 3-5/16"
C25A



13/16" x 2-3/4"
C39B



11/16" x 2-3/4"
C25B



11/16" x 2-11/16"
C25C



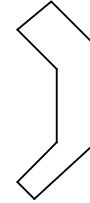
11/16" x 2-1/2"
C39C



13/16" x 2-1/2"
C47A



1-5/16" x 2-1/2"
C40C



7/8" x 2-3/16"
C47B



5/8" x 2-3/16"
C42C



3/4" x 2-1/8"
C42D



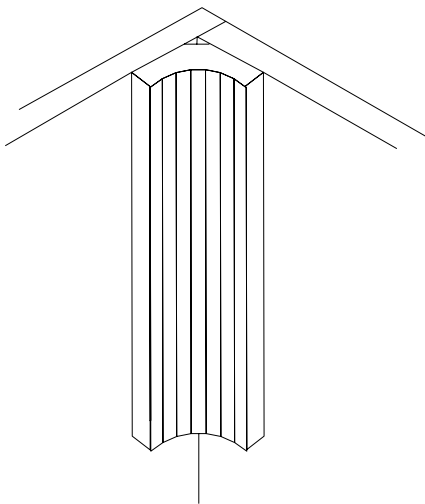
3/4" x 2-1/16"
C48C



11/16" x 1-3/4"
C47C



13/16" x 1-3/8"
C47D



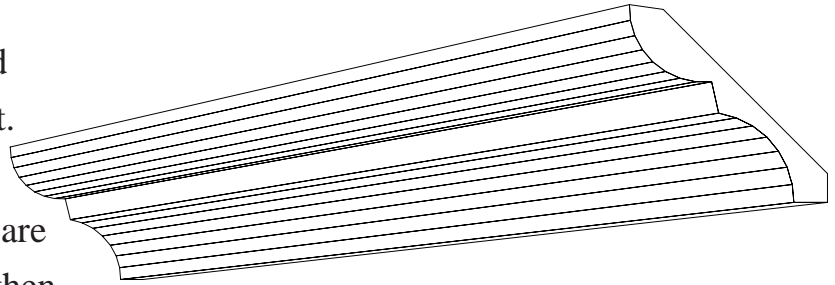
Design Tip

Small profile cove moldings can be used as inside corner guards. Additionally, they can be used to hide joints in compound molding, or where walls and paneling meet.

Bed Moldings

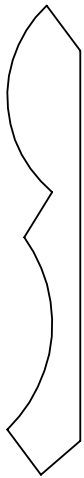
Bed moldings are used where walls and ceiling meet. They can be either sprung or plain. Bed molding profiles are measured by the width, and then by the length of the profile.

Listed on this page of our catalog are a few of the bed molding profiles that we can make, but it is important to note that we can make virtually any custom profile.



In addition to our bed molding profiles, please look at our crown and cove molding profiles, which are used in similar applications.

The four-digit code at the bottom of every profile is the stock number of that particular profile - please mention this number when referring to a particular drawing.



13/16" x 5-3/16"
C13C



1-1/8" x 5-1/16"
C18C



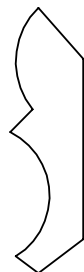
1-7/16" x 3-15/16"
C41A



1-1/4" x 3-7/8"
C12C



1" x 3-3/16"
C24B



13/16" x 2-15/16"
C26B



3/4" x 2-1/4"
C50C



11/16" x 2-1/4"
C32B



3/4" x 2-1/8"
C30C



3/4" x 1-3/4"
C50D

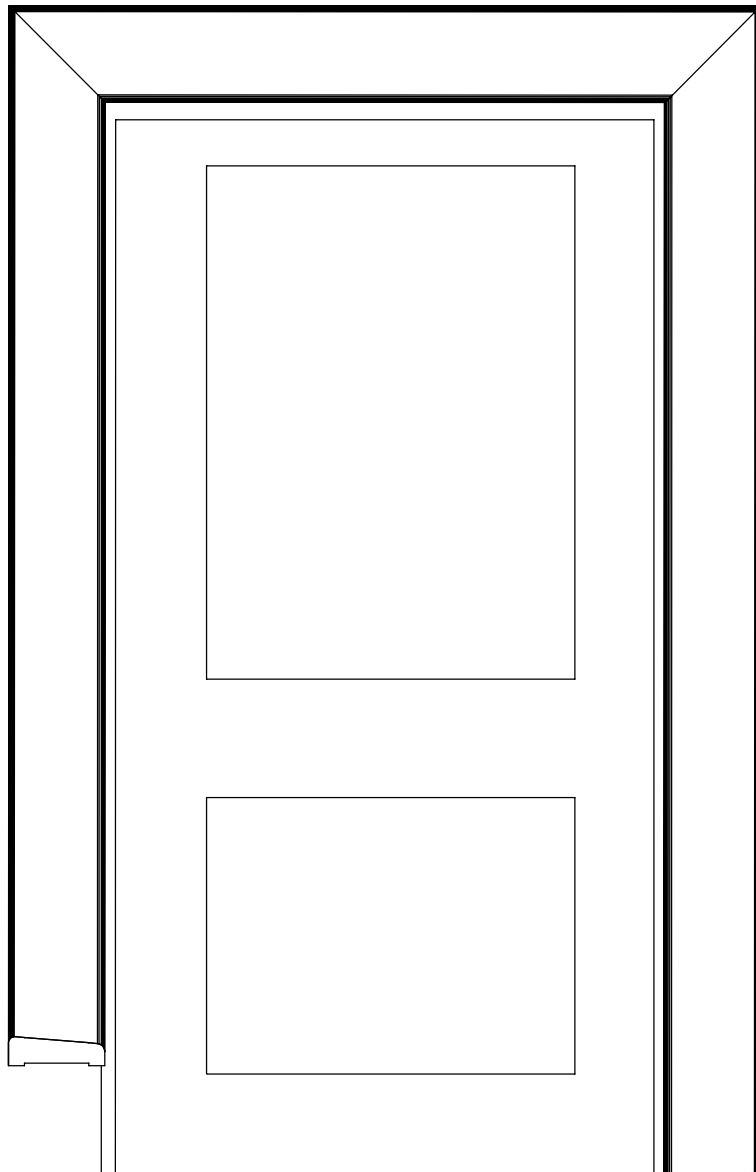


3/4" x 1-5/8"
C48D

Casing

Casing is used to trim interior and exterior door and window openings. Additionally, it can be used to “frame” other types of wall fixtures and miscellaneous openings.

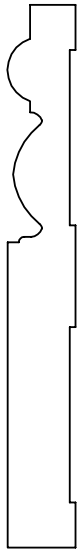
Listed in the next few pages of our catalog are a few of the casing profiles that we can make, but it is important to note that we can make virtually any custom profile.



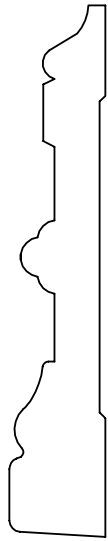
In addition to our casing profiles, please look at our base profiles; often times these two types of profiles can be used interchangeably. To further illustrate this, we have included in our catalog a section full of profiles that can be used for either application, it starts on page 21.

The four-digit code at the bottom of every profile is the stock number of that particular profile - please mention this number when referring to a particular drawing.

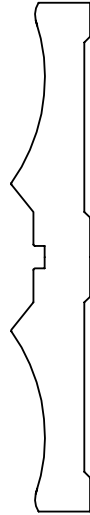
Casing



3/4" x 6"
H47A



1-1/16" x 5-7/8"
H54A



7/8" x 5-5/8"
H41A



3/4" x 5-1/2"
H39A



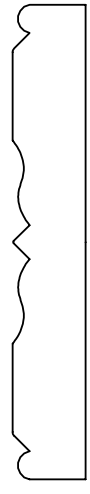
13/16" x 5-1/2"
H45A



3/4" x 5-3/8"
H48A



13/16" x 5-3/8"
H40A



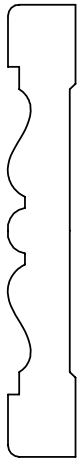
13/16" x 5-1/4"
H41B



11/16" x 5-1/8"
H35A



7/8" x 5"
H35B



3/4" x 5"
H12A



9/16" x 5"
H45B



3/4" x 5"
H16A

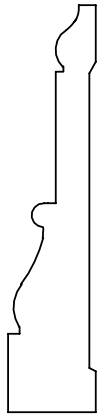


1" x 4-15/16"
H38A



1" x 4-3/4"
H31A

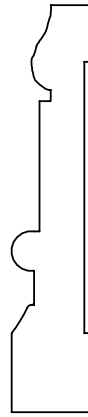
Casing



1" x 4-1/2"
H24A



7/8" x 4-1/2"
H13A



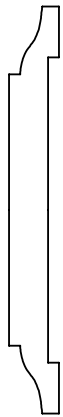
7/8" x 4-1/2"
H16B



3/4" x 4-1/2"
H40B



3/4" x 4-1/2"
H25A



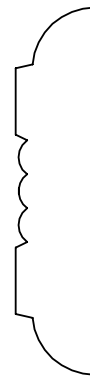
9/16" x 4-1/2"
H39B



3/4" x 4-1/4"
H14A



5/8" x 4-1/16"
H25B



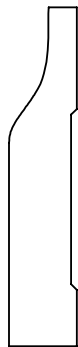
7/8" x 4-1/16"
H40C



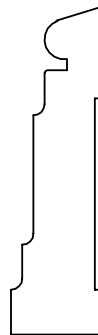
13/16" x 4"
H47B



15/16" x 4"
H61A



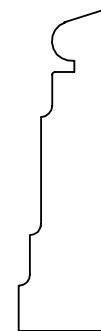
3/4" x 3-3/4"
H23A



1" x 3-5/8"
H31B



9/16" x 3-9/16"
H15A

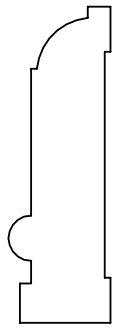


1" x 3-9/16"
H37A

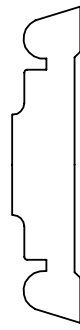
Casing



5/8" x 3-9/16"
H43A



1-1/8" x 3-1/2"
H37B



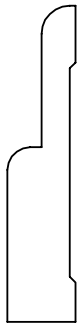
3/4" x 3-1/2"
H37C



9/16" x 3-1/2"
H44A



5/8" x 3-1/2"
H9A



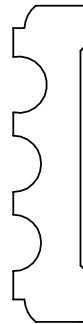
3/4" x 3-1/2"
H20A



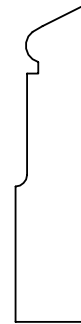
1" x 3-1/2"
H19A



3/4" x 3-1/2"
H13B



3/4" x 3-1/2"
H13C



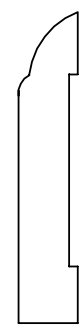
3/4" x 3-1/2"
H26A



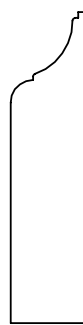
3/4" x 3-1/2"
H29A



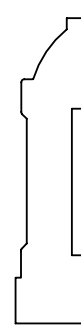
1" x 3-1/2"
H2A



11/16" x 3-7/16"
H2B



15/16" x 3-7/16"
H19B



11/16" x 3-3/8"
H5A



5/8" x 3-3/8"
H14B



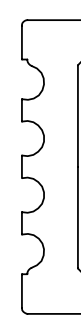
13/16" x 3-3/8"
H63A



7/8" x 3-1/4"
H63B



7/8" x 3-1/4"
H63C

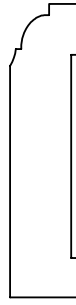


11/16" x 3-1/4"
H13D

Casing



11/16" x 3-1/4"
H29B



3/4" x 3-1/4"
H29C



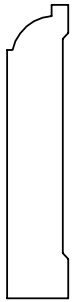
3/4" x 3-1/4"
H42A



5/8" x 3-1/4"
H39C



11/16" x 3-1/4"
H22A



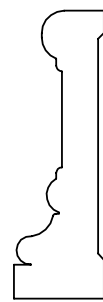
11/16" x 3-1/4"
H10A



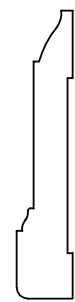
11/16" x 3-3/16"
H20B



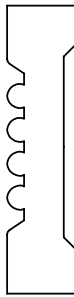
5/8" x 3-3/16"
H27A



1" x 3-3/16"
H3A



5/8" x 3-3/16"
H4A



3/4" x 3-3/16"
H12B



3/4" x 3-1/8"
H12C



3/4" x 3-1/8"
H77A



5/8" x 3-1/8"
H16C



3/4" x 3-1/16"
H58A



3/4" x 3"
H24B



1-1/16" x 3"
H80A



11/16" x 3"
H36A



5/8" x 3"
H14C

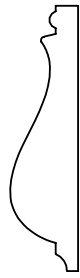


3/4" x 3"
H10B

Casing



3/4" x 3"
H10C



3/4" x 2-15/16"
H80B



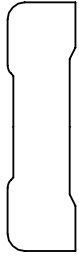
9/16" x 2-3/4"
H5B



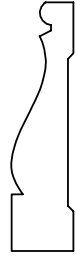
13/16" x 2-3/4"
H3B



1" x 2-3/4"
H12D



3/4" x 2-3/4"
H17A



11/16" x 2-3/4"
H9B



3/4" x 2-11/16"
H23B



13/16" x 2-11/16"
H62A



5/8" x 2-5/8"
H62B



5/8" x 2-5/8"
H62C



11/16" x 2-1/2"
H11A



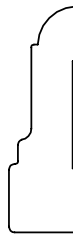
3/4" x 2-1/2"
H25C



3/4" x 2-1/2"
H43B



3/4" x 2-1/2"
H43C



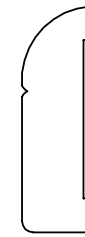
3/4" x 2-1/2"
H26B



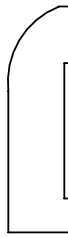
5/8" x 2-1/2"
H26C



11/16" x 2-1/2"
H2C



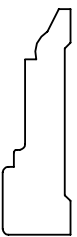
3/4" x 2-1/2"
H19C



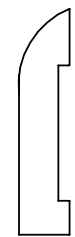
3/4" x 2-1/2"
H22B



9/16" x 2-1/2"
H22C



3/4" x 2-1/2"
H4B



9/16" x 2-1/2"
H10D



11/16" x 2-1/2"
H10E



1-1/8" x 2-1/2"
H80C

Casing



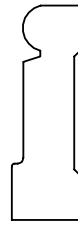
11/16" x 2-1/2"
H17B



3/4" x 2-1/2"
H44B



9/16" x 2-3/8"
H6A



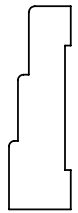
9/16" x 2-3/8"
H27B



5/8" x 2-5/16"
H60A



11/16" x 2-1/4"
H10F



11/16" x 2-1/4"
H4C



5/8" x 2-1/4"
H22D



13/16" x 2-1/4"
H14D



9/16" x 2-3/16"
H44C



9/16" x 2-3/16"
H60B



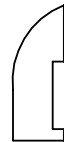
3/4" x 2"
H44D



9/16" x 1-7/8"
H17C



9/16" x 1-9/16"
H24C



9/16" x 1-1/2"
H24D



Design Tip

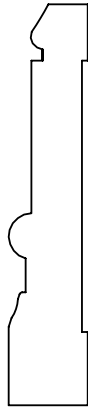
For homes with nine-foot ceilings, use casing that is a minimum of 3-1/2 inches wide.

Base & Casing

The following profiles are suitable for both Base and Casing applications.



$3/4'' \times 5-1/16''$
H30A



$7/8'' \times 4-7/16''$
H18A



$3/4'' \times 4-3/16''$
H47C



$5/8'' \times 4-1/8''$
H49A



$3/4'' \times 3-7/8''$
H30B



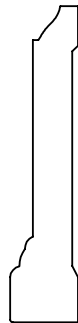
$13/16'' \times 3-1/2''$
H30C



$3/4'' \times 3-1/2''$
H4D



$3/4'' \times 3-1/2''$
H6B



$3/4'' \times 3-1/2''$
H43D



$3/4'' \times 3-1/2''$
H16D



$3/4'' \times 3-1/2''$
H8A



$3/4'' \times 3-1/4''$
H28A



$3/4'' \times 3''$
H21A



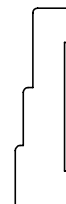
$1/2'' \times 3''$
H35C



$3/4'' \times 2-1/2''$
H50A

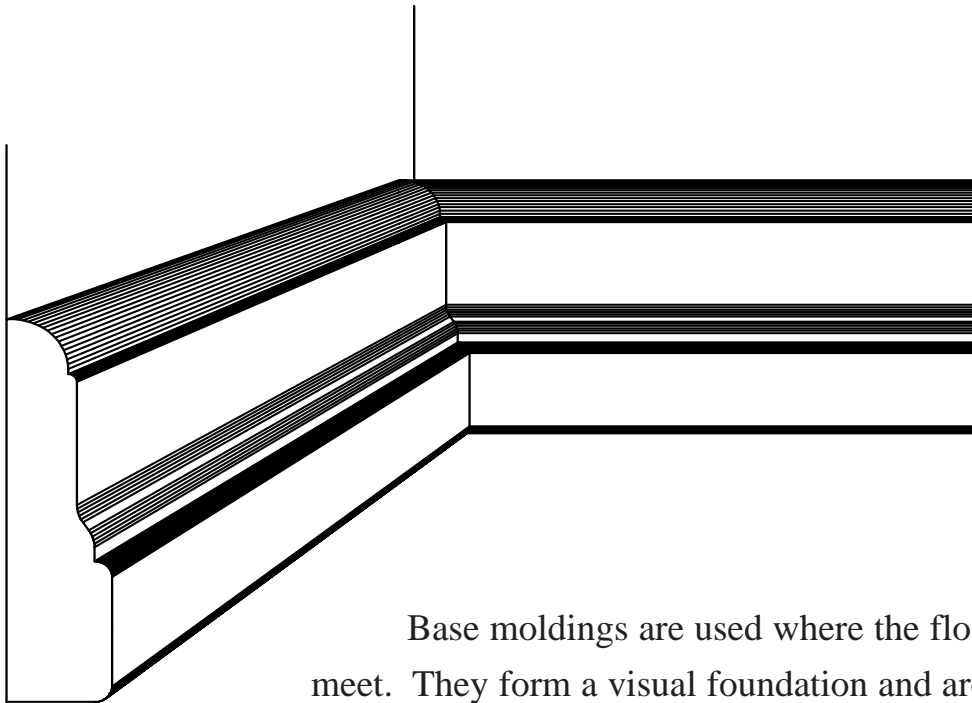


$5/8'' \times 2-3/16''$
H8B



$11/16'' \times 2-1/2''$
H28B

Base



Base moldings are used where the floor and walls meet. They form a visual foundation and are important in establishing the character of a room. Functionally, they protect the walls from kicks, bumps, furniture, etc.

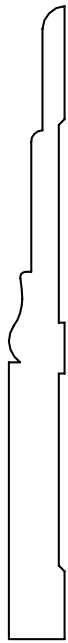
Listed in the next few pages of our catalog are a few of the base molding profiles that we can make, but it is important to note that we can make virtually any custom profile.

Please take a look at our Base Caps section on page 29. Base caps are used in conjunction with base molding for a “built-up” molding. See the accompanying illustration on that page.

It is also important to note that often times base and casing moldings can be used interchangeably, please take a look at our Casing section on page 14 and our Base & Casing section on page 21 for further possible profiles for your project.

The four-digit code at the bottom of every profile is the stock number of that particular profile - please mention this number when referring to a particular drawing.

Base



5/8" x 7"
H54B



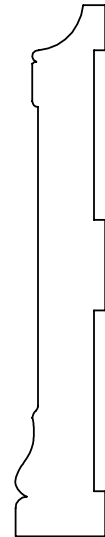
1-1/16" x 6-7/16"
H58B



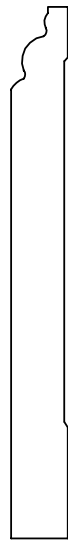
3/4" x 6"
H6C



3/4" x 6"
H31C



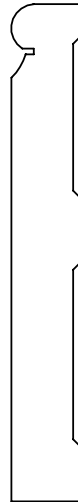
1" x 5-7/8"
H27C



5/8" x 5-7/8"
H1A



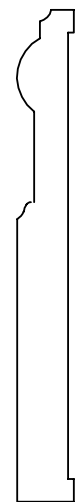
3/4" x 5-1/2"
H21B



3/4" x 5-1/2"
H28C



13/16" x 5-1/2"
H46A



5/8" x 5-7/16"
H36B



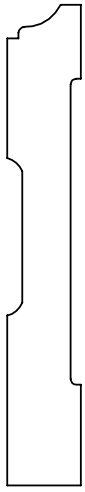
Installation Tip

“Backing out” is the practice of carving a wide, shallow groove into the back of base and casing profiles. The effect is that it allows the wood to flex slightly when being nailed to walls so that it will lay flat against slightly warped walls, particularly in long length applications.



← *Backing Out*

Base



13/16" x 5-5/16"
H1B



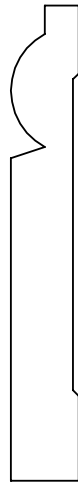
5/8" x 5-5/16"
H46B



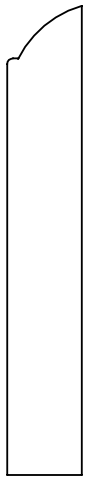
3/4" x 5-1/4"
H46C



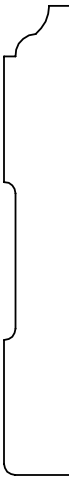
1/2" x 5-1/4"
H6D



3/4" x 5-1/4"
H42B



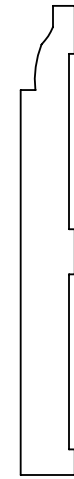
13/16" x 5-3/16"
H1C



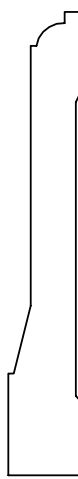
3/4" x 5-3/16"
H1D



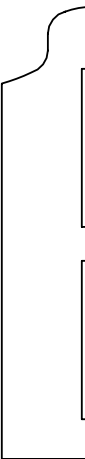
3/4" x 5-3/16"
H5C



5/8" x 5-3/16"
H7A



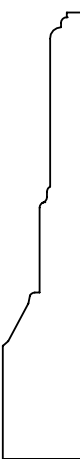
13/16" x 5-1/8"
H28D



1" x 5"
H20C



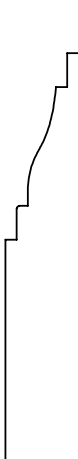
1/2" x 5"
H8C



1/2" x 4-15/16"
H7B



11/16" x 4-7/8"
H9C



7/8" x 4-1/2"
H9D

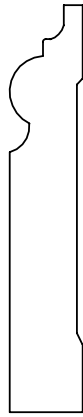
Base



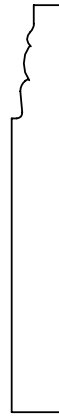
11/16" x 4-1/2"
H8D



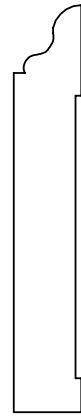
11/16" x 4-1/2"
H50B



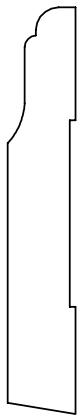
13/16" x 4-1/2"
H4E



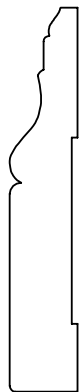
1/2" x 4-1/2"
H4F



3/4" x 4-1/2"
H18B



3/4" x 4-1/2"
H11B



3/4" x 4-1/4"
H58C



3/4" x 4"
H4G



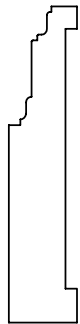
13/16" x 4"
H53A



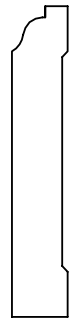
9/16" x 4"
H51A



3/4" x 3-11/16"
H36C



3/4" x 3-1/2"
H11C



5/8" x 3-7/16"
H42C

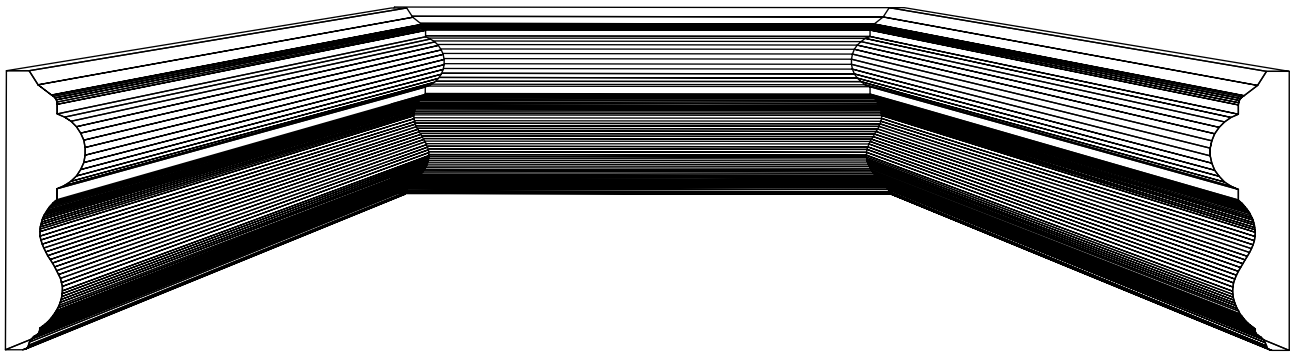


3/4" x 3-7/16"
H18C

Chair Rail

Chair railing is a molding applied about 36" (or 1/3 of the wall) up from the floor, which encircles the room. Originally it was used to prevent chairs from damaging walls, but today it is used primarily as a key decorative piece to set the tone of a particular room - especially in traditional and colonial design.

Listed in the next few pages of our catalog are a few of the chair rail molding profiles that we can make, but it is important to note that we can make virtually any custom profile.



Chair rail molding, in rooms with higher ceilings, can often times be used in conjunction with other moldings for a “compound” molding.

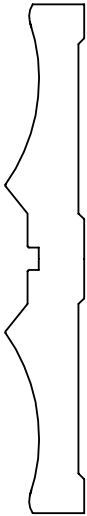
The four-digit code at the bottom of every profile is the stock number of that particular profile - please mention this number when referring to a particular drawing.



Installation Tip

When a chair rail intersects a window or door casing, consider a simple mitered return on the chair rail.

Chair Rail



7/8" x 5-5/8"
H41A*



13/16" x 5-1/2"
H45A*



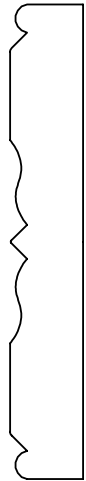
3/4" x 5-1/2"
H39A*



3/4" x 5-3/8"
H48A*



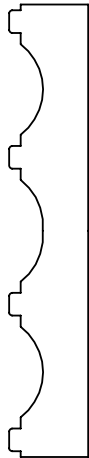
13/16" x 5-3/8"
H40A*



13/16" x 5-1/4"
H41B*



11/16" x 5-1/8"
H35A*



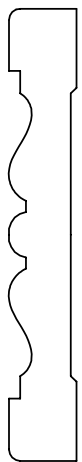
7/8" x 5"
H35B*



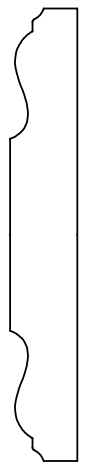
3/4" x 5"
H45C



9/16" x 5"
H45B*



3/4" x 5"
H12A*



3/4" x 5"
H16A*



9/16" x 4-1/2"
H39B*



3/4" x 4-1/2"
H40B*



7/8" x 4-1/16"
H40C*

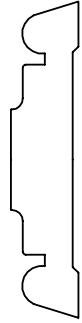
Chair Rail



15/16" x 4"
H61A



9/16" x 3-9/16"
H15A*



3/4" x 3-1/2"
H37C*



5/8" x 3-3/8"
H14B*



13/16" x 3-3/8"
H63A



7/8" x 3-1/4"
H63B



7/8" x 3-1/4"
H63C



5/8" x 3-1/4"
H39C*



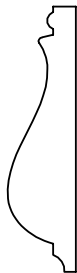
1-3/16" x 3-3/16"
H61B



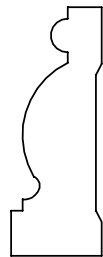
11/16" x 3"
H36A



1-1/16" x 3"
H80A



3/4" x 2-15/16"
H80B



1" x 2-3/4"
H12D



13/16" x 2-11/16"
H62A



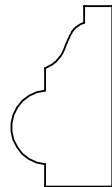
5/8" x 2-5/8"
H62B



5/8" x 2-5/8"
H62C



1-1/8" x 2-1/2"
H80C



1-1/8" x 2"
H80D



Design Tip

Profiles denoted with an asterisk (*) can also be used as mullion caps.

Base Caps & Panel Molding

Base caps and panel moldings can often times be used interchangeably. Base caps are used as a compound molding addition with regular base molding (as shown in the illustration). Panel molding is used to create a “raised paneling” appearance with wainscot or full-wall paneling.

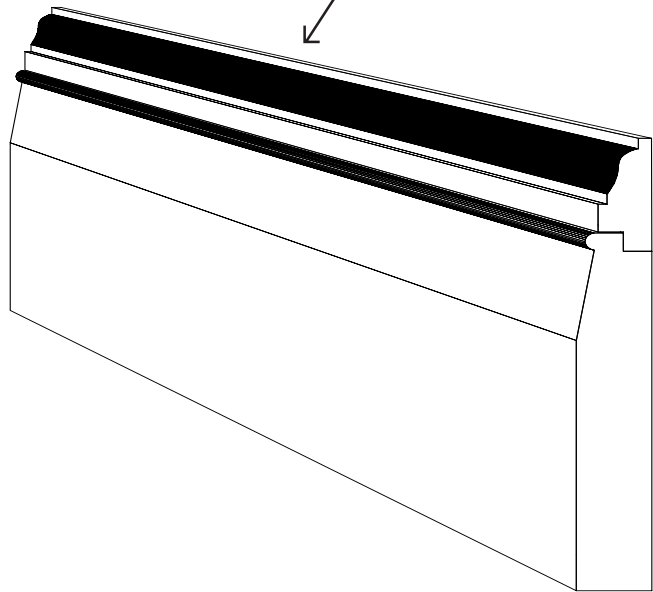
Because of it’s size, panel molding has many versatile uses, especially in compound, or “built up” applications.

All of the profiles listed in our catalog are drawn at half-scale, however, some of our smaller panel molds and base caps have been drawn at full-scale to clearly show the detail - these exceptions are noted.

The four digit code at the bottom of every profile is the stock number of that particular profile - please mention this number when referring to a particular drawing.

Panel Molding

Base Cap Molding



Base Caps & Panel Molding



15/16" x 2-15/16"
H87B



13/16" x 2-1/2"
H81A



15/16" x 2-1/4"
H81B



3/4" x 2-1/4"
H81C



13/16" x 2-1/8"
H81D



13/16" x 2"
H87C



9/16" x 2"
H95B



11/16" x 2"
H67A



3/4" x 2"
H74A



3/4" x 2"
H66A



3/4" x 1-7/8"
H70A



11/16" x 1-7/8"
H70B



3/4" x 1-7/8"
H66B



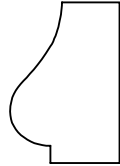
13/16" x 1-13/16"
H66C



3/4" x 1-13/16"
H67B



5/8" x 1-3/4"
H66D



1-3/16" x 1-3/4"
H87D



11/16" x 1-3/4"
H74



3/4" x 1-11/16"
H70C



1/2" x 1-9/16"
H67C



3/4" x 1-9/16"
H64A



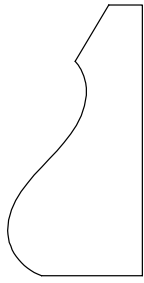
7/16" x 1-9/16"
H86A



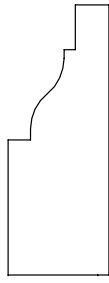
3/4" x 1-9/16"
H68A

Base Caps & Panel Molding

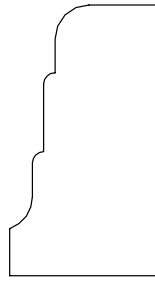
Please note, the remaining base cap and panel molding profiles have been drawn at FULL SCALE to clearly show the detail.



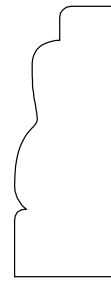
3/4" x 1-1/2"
H68B



9/16" x 1-1/2"
H3C



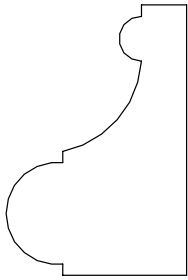
13/16" x 1-1/2"
H66E



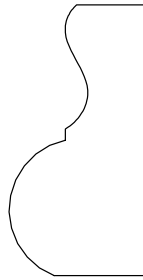
9/16" x 1-1/2"
H90A



9/16" x 1-1/2"
H90B



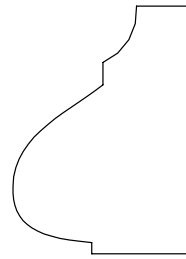
1" x 1-1/2"
H70D



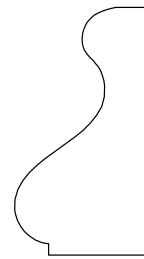
3/4" x 1-1/2"
H70E



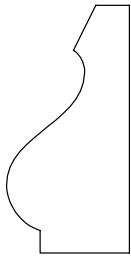
9/16" x 1-7/16"
H76A



1" x 1-3/8"
H76B



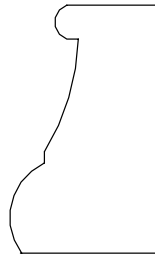
3/4" x 1-3/8"
H70F



11/16" x 1-3/8"
H68C



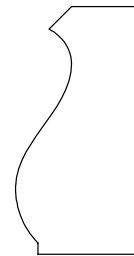
11/16" x 1-3/8"
H68D



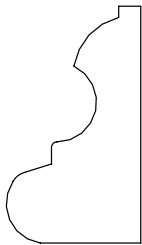
13/16" x 1-3/8"
H26D



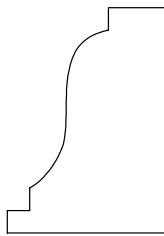
9/16" x 1-3/8"
H78A



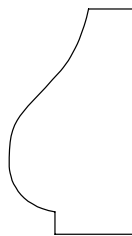
11/16" x 1-3/8"
H67D



3/4" x 1-5/16"
H67E



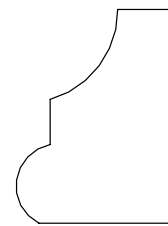
7/8" x 1-1/4"
H76C



11/16" x 1-1/4"
H86B



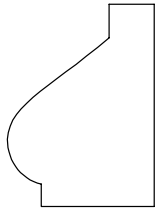
3/8" x 1-1/4"
H56A



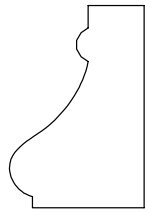
7/8" x 1-3/16"
H95C

Base Caps & Panel Molding

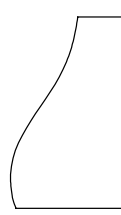
Please note, the remaining base cap and panel molding profiles have been drawn at FULL SCALE to clearly show the detail.



13/16" x 1-1/8"
H76D



3/4" x 1-1/8"
H73A



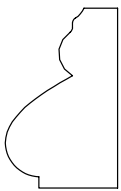
5/8" x 1-1/16"
H86C



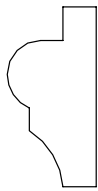
1/2" x 1-1/16"
H78B



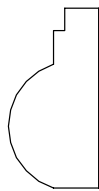
3/8" x 1"
H78C



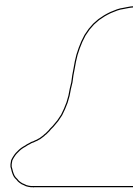
5/8" x 1"
H86D



1/2" x 1"
H65A



1/2" x 1"
H64B



11/16" x 1"
H68E



3/8" x 15/16"
H78D



1/2" x 3/4"
H65B



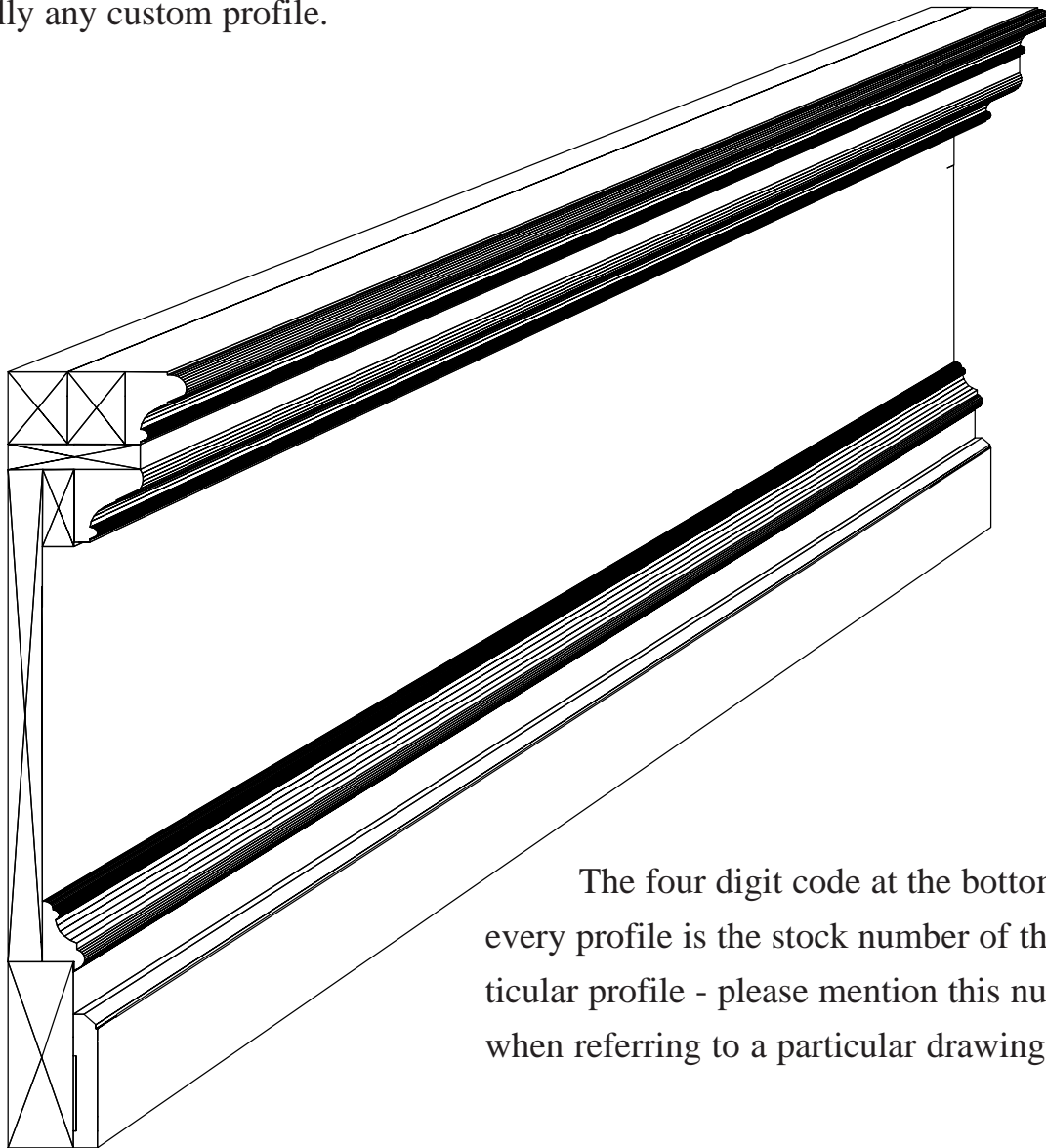
Design Tip

Wainscoting is typically 36" high. Take a look at our selection of wainscot and panel caps on page 33 of the catalog.

Panel Caps & Wainscot Caps

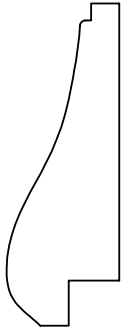
Panel caps are profiles that are used to create the appearance of “raised paneling” as shown in this wainscot example below. Often used in conjunction with other types of profiles for a compound application.

Listed in the next few pages of our catalog are a few of the molding profiles that we can make, but it is important to note that we can make virtually any custom profile.



The four digit code at the bottom of every profile is the stock number of that particular profile - please mention this number when referring to a particular drawing.

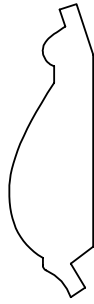
Panel Caps & Wainscot Caps



1-1/4" x 3-9/16"
H77B



3/4" x 3-7/16"
H88A



15/16" x 3-1/4"
H77C



13/16" x 3-1/8"
H77D



3/4" x 2-7/8"
H88B



13/16" x 2-13/16"
H71A



13/16" x 2-11/16"
H73B



7/8" x 2-1/2"
H71B



7/8" x 2-3/8"
H71C



13/16" x 2-3/8"
H71D



7/8" x 2-15/16"
H89A



3/4" x 2-1/4"
H71E



3/4" x 2-1/4"
H88C



11/16" x 2-3/16"
H89B



1-1/16" x 2-3/16"
H92A



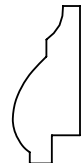
1" x 2-1/16"
H96A



5/8" x 1-7/8"
H73C



1/2" x 1-3/4"
H89C



3/4" x 1-3/4"
H73D

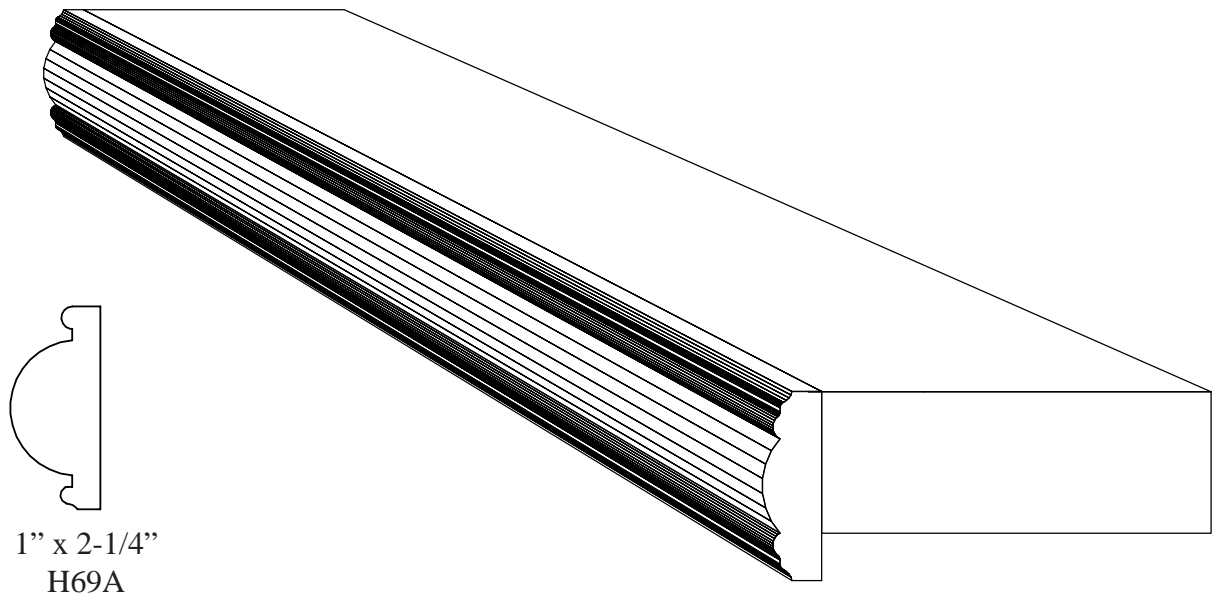


5/8" x 1-9/16"
H73E

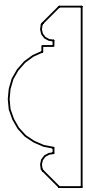
Shelf Edge Screen Moldings

Shelf Edge / Screen Molding is a type of molding that is used to cover particle or flakeboard edges when used as shelves, or to conceal unattractive seams. Additionally, it is used to hold screen to a screen door for a porch or sun room.

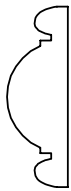
Listed on this page are a few of the molding profiles that we can make, but it is important to note that we can make virtually any custom profile.



1" x 2-1/4"
H69A



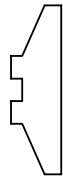
13/16" x 2"
H69B



11/16" x 2"
H69C



5/8" x 2"
H69D



9/16" x 1-7/8"
H69E



1/2" x 1-5/8"
H90C

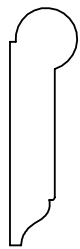
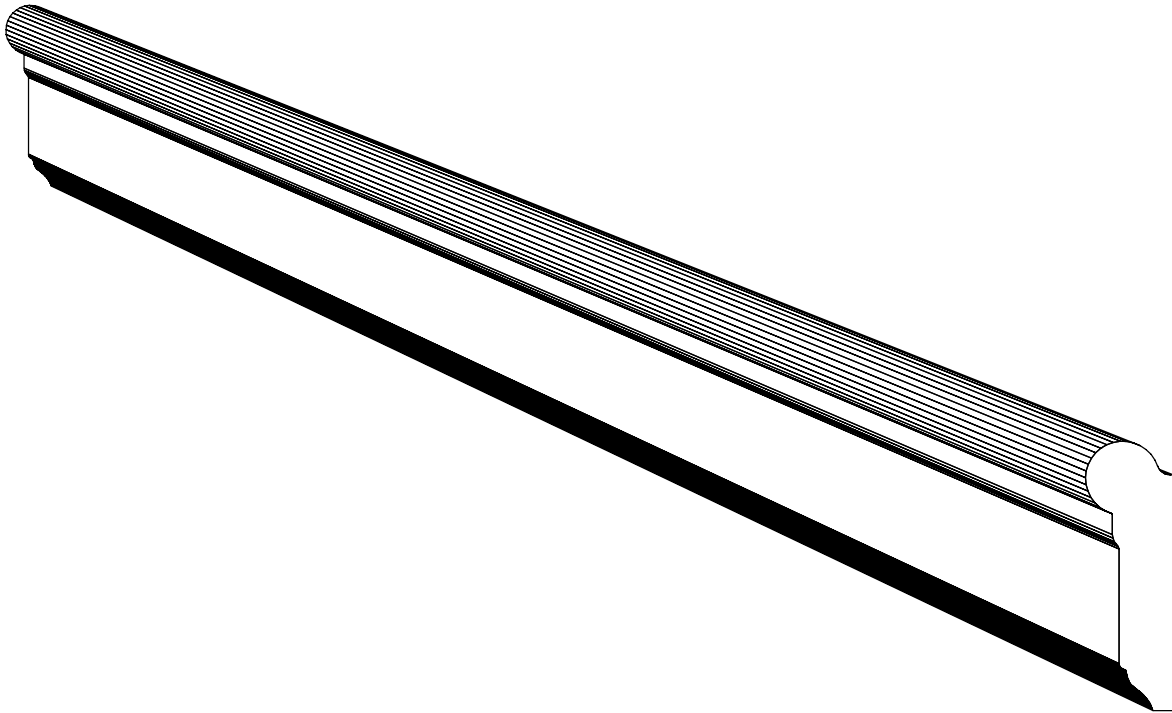


5/8" x 1-9/16"
H64C

Picture Railing

Picture rail molding is applied to the circumference of the room near the ceiling and is used in conjunction with hooks to hang pictures and/or plates, and other miscellaneous pieces of artwork. This old-fashioned application can be used, however, to simply add a traditional colonial feel to a room.

Listed on this page are a few of the molding profiles that we can make, but it is important to note that we can make virtually any custom profile.



3/4" x 2-5/8"
H82A



13/16" x 2-1/2"
H75A



13/16" x 2-3/16"
H75B



3/4" x 2-1/16"
H75C

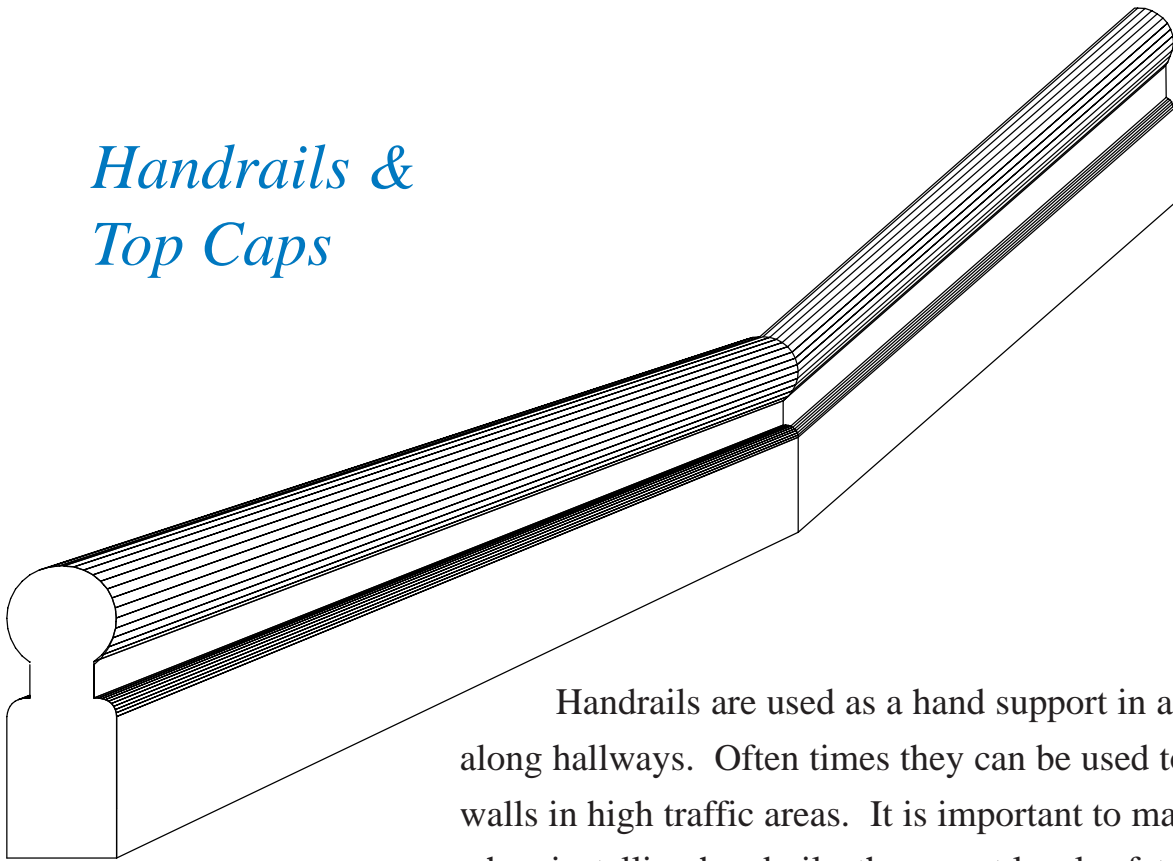


3/4" x 1-7/8"
H75D



11/16" x 1-3/4"
H64D

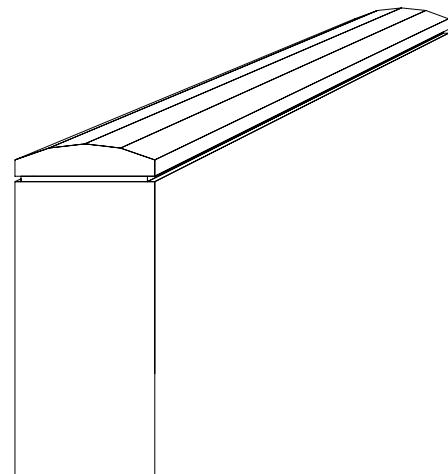
Handrails & Top Caps



Handrails are used as a hand support in a stairwell or along hallways. Often times they can be used to protect walls in high traffic areas. It is important to make sure that when installing handrails, they meet local safety codes. In addition to the handrail profiles shown in this catalog, we can make full round handrails, and returns (including radius work) to nearly any dimension (template required in some cases).

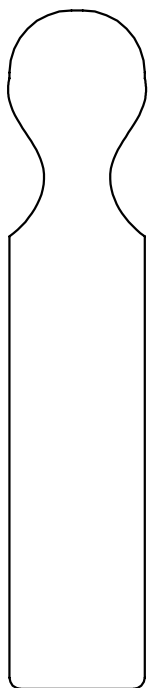
Listed in the next few pages of our catalog are a few of the handrail profiles that we can make, but it is important to note that we can make virtually any custom profile.

The four digit code at the bottom of every profile is the stock number of that particular profile - please mention this number when referring to a particular drawing.

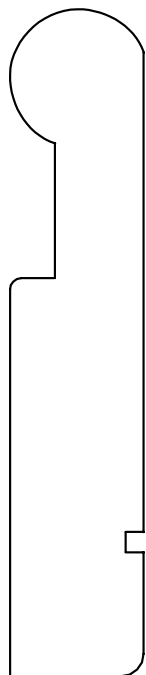


Top Caps

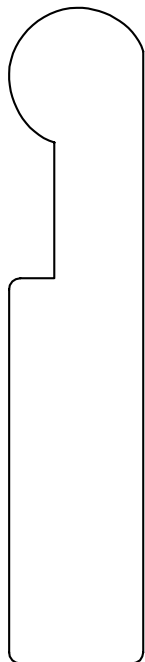
Handrails & Top Caps



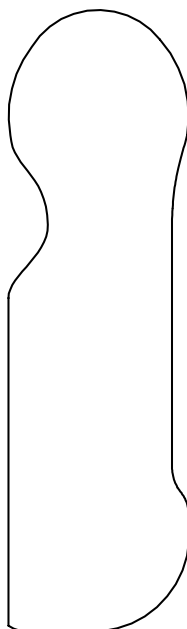
1-1/2" x 7-1/2"
A6A



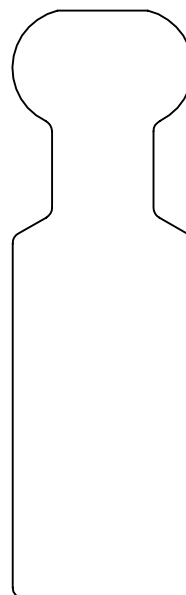
1-1/2" x 7-3/8"
A4A



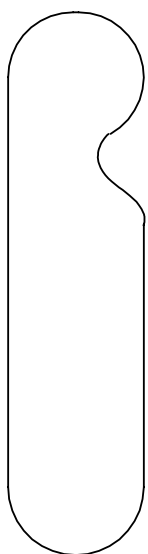
1-1/2" x 7-1/4"
A4B



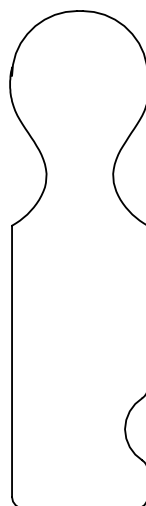
2" x 6-7/8"
A12A



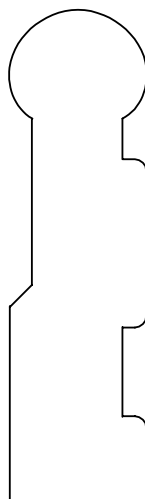
2" x 6-1/2"
A3A



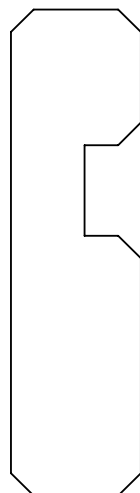
1-1/2" x 6"
A1A



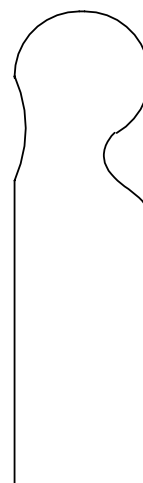
1-9/16" x 5-1/2"
A1B



1-1/2" x 5-7/16"
A5A

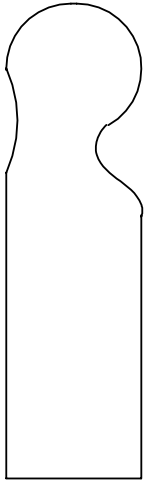


1-7/16" x 5-3/8"
A12B

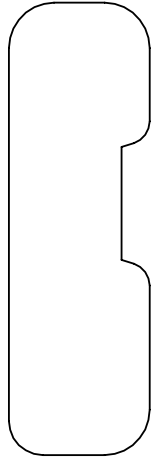


1-1/2" x 5-1/4"
A3B

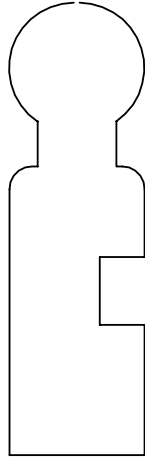
Handrails & Top Caps



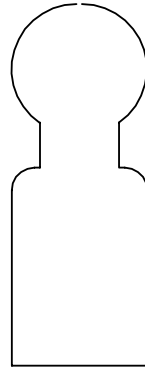
1-1/2" x 5-1/4"
A6B



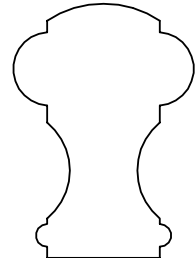
1-9/16" x 5"
A11A



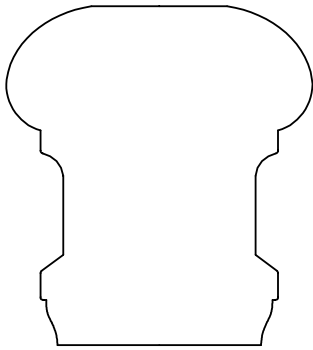
1-1/2" x 5"
A2A



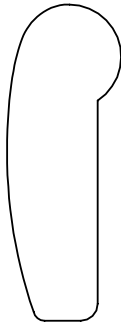
1-1/2" x 4"
A2B



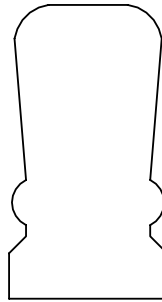
2" x 2-13/16"
A8B



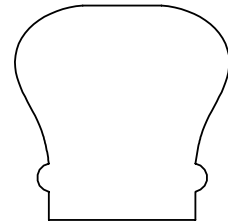
3-3/8" x 3-3/4"
A8A



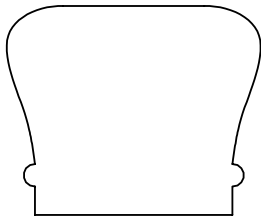
1-1/4" x 3-1/2"
A20A



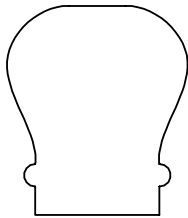
1-3/4" x 3-1/4"
A8C



2-3/8" x 2-3/8"
A7A



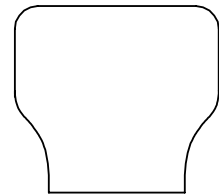
2-13/16" x 2-5/16"
A7B



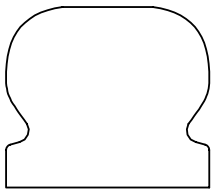
2" x 2-5/16"
A7C



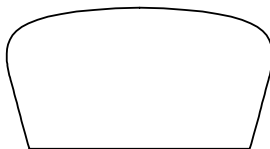
1-1/2" x 2-1/4"
A10A



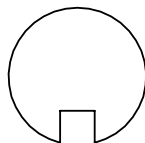
2-1/4" x 2-1/16"
A9A



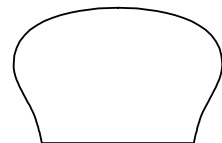
2-1/4" x 2"
A9B



2-15/16" x 1-9/16"
A10B

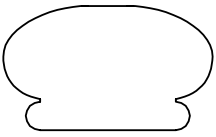


1-1/2" x 1-1/2"
A20B

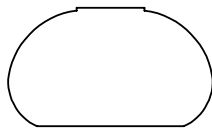


2-5/16" x 1-1/2"
A10C

Handrails & Top Caps

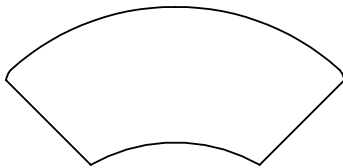


2-5/16" x 1-3/8"
A9C

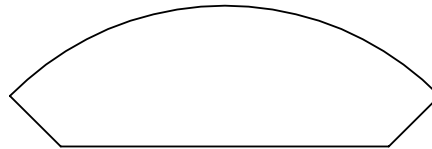


2-1/4" x 1-5/16"
A19A

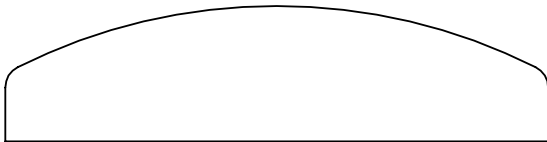
Top Caps



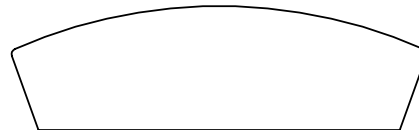
3-3/4" x 1-3/4"
A13A



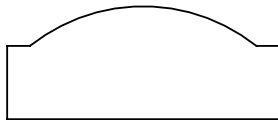
4-3/4" x 1-9/16"
A13B



6" x 1-1/2"
A14A



4-5/8" x 1-3/8"
A14B



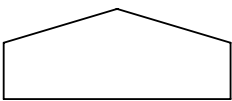
3" x 1-1/4"
A18A



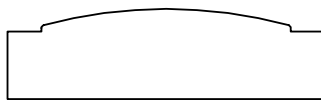
4-15/16" x 1"
H38A



3-5/8" x 1"
A14C



2-1/2" x 1"
A17A



3-1/2" x 1"
A17B



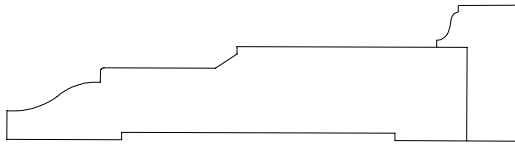
3-1/4" x 3/4"
A17C



2-3/4" x 3/4"
A18B

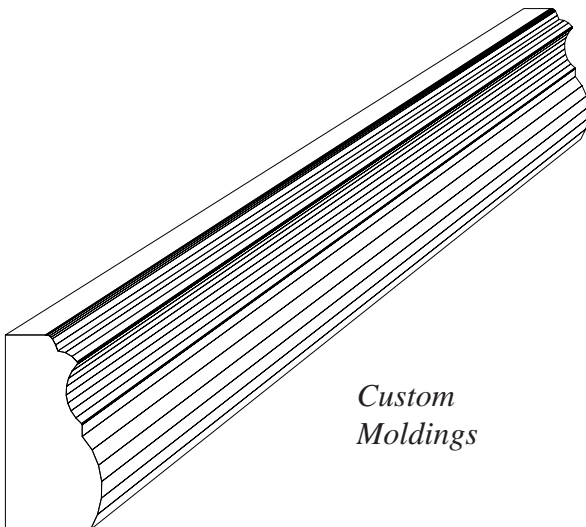
Please note, we can make full round handrails and closet rods to your dimensions, including returns.

Miscellaneous Moldings



Backband

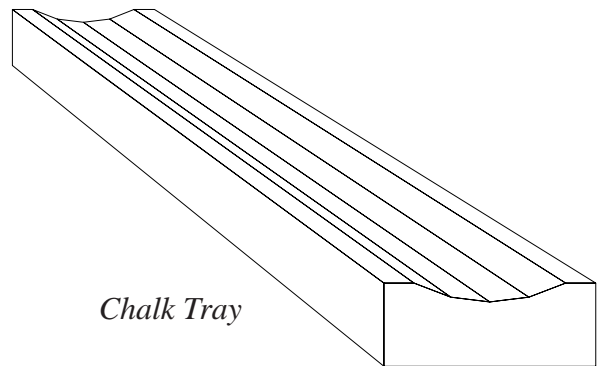
If you would like to order a custom profile for your job, please get in contact with our staff, who will be happy to assist you in every regard. Come visit our shop and we can work with you in person, or send us a fax or email including a sketch of what you are looking for.



*Custom
Moldings*

Our custom moldings come in every size and shape, and because we grind our own knives in house, our customers come to us looking for profiles that they simply cannot find anywhere else.

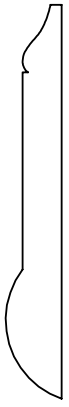
Listed in the next few pages of our catalog are a few of the molding profiles that our customers have ordered for special jobs, as well as a few miscellaneous molding types.



Chalk Tray

The four digit code at the bottom of every profile is the stock number of that particular profile - please mention this number when referring to a particular drawing.

Miscellaneous Moldings



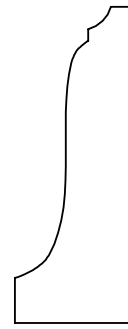
5/8" x 4-3/8"
M8A



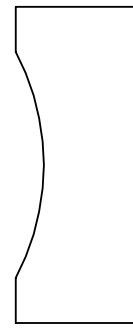
1" x 3-9/16"
H59A



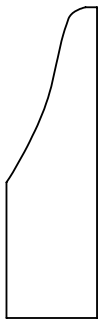
1-7/16" x 3-1/2"
H36D



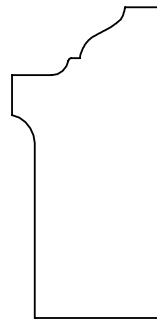
1-5/16" x 3-1/2"
M6A



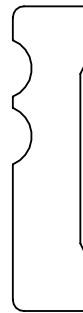
1-3/8" x 3-1/2"
M5A



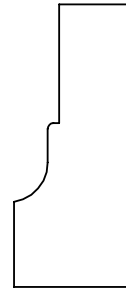
1" x 3-7/16"
M5B



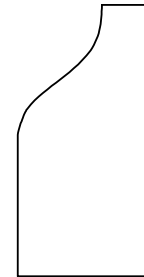
1-5/8" x 3-7/16"
M2A



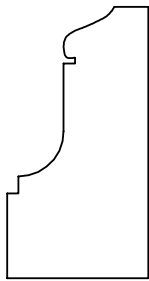
13/16" x 3-3/8"
H59B



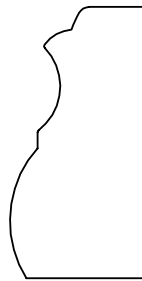
1-5/16" x 3-1/8"
M5C



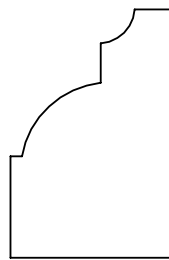
1-1/2" x 3"
M3A



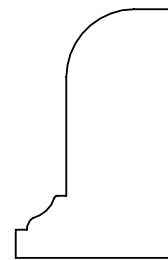
1-9/16" x 3"
H57A



1-1/2" x 3"
M2B



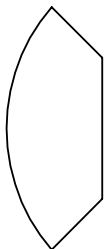
1-13/16" x 2-3/4"
H83A



1-3/4" x 2-3/4"
M4A



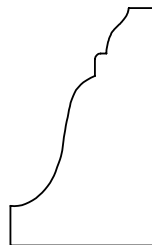
3/4" x 2-11/16"
M8B



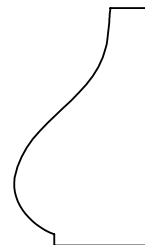
1-1/16" x 2-11/16"
A16A



1-1/16" x 2-5/8"
A16B



1-5/8" x 2-5/8"
H59C

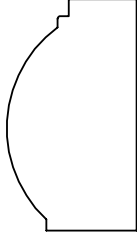
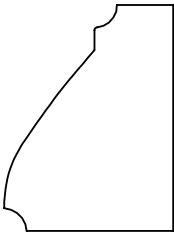
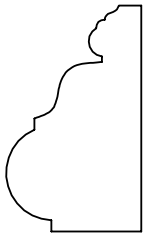

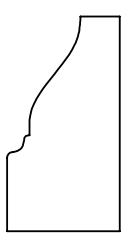


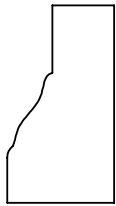
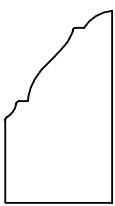
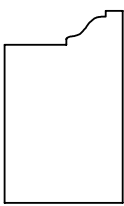
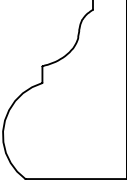

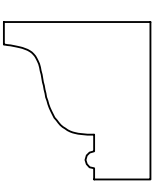
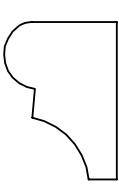

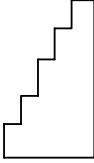
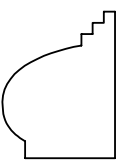



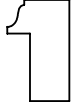




1-1/2" x 2-5/8"
H57B



15/16" x 2-9/16"
A16C

Miscellaneous Moldings

				
1-7/16" x 2-9/16" M4B	1-7/8" x 2-1/2" M2C	1-1/2" x 2-1/2" H85A	13/16" x 2-1/2" H92B	1-1/4" x 2-3/8" H56B
				
7/8" x 2-1/4" H96B	15/16" x 2-3/16" M4C	1-3/16" x 2-3/16" H93A	1-3/16" x 2-1/8" H83B	1-5/16" x 2-1/8" M3B
				
1-3/8" x 2" H57C	1" x 1-7/8" H74C	1-5/8" x 1-3/4" H85B	1-1/4" x 1-3/4" H85C	3/4" x 1-3/4" H50C
				
1" x 1-3/4" H84C	1-1/4" x 1-5/8" H84D	3/4" x 1-5/8" H65C	3/4" x 1-9/16" H74D	11/16" x 1-1/2" H60C
				
11/16" x 1-1/8" H56C	7/8" x 1-1/8" H65D	5/8" x 3/4" H65E		

Remember, if you can't find the profile that you are looking for in our catalog, we can custom make virtually any profile in our shop!